



Best Kaizen

		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET								
		TPM CIRCLE NAME :	HST	LOSS NO./STEP	14																
Plant : P14		DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M									
CELL :-	Assembly shop	CELL NAME :	Tensioner	M/C STAGE:	Winding					OPERATION:	Winding										
KAIZEN THEME :		KAIZEN IDEA :																			
To improve quality		Low speed of servo							BENCHMARK:	1 speed											
									TARGET:	3 speed											
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							KAIZEN START:	28.03.19											
Chance of Customer complaint		.Made provision for the 3 different mode of speed that is initial, running and final i.e 250-1000-250l							TARGET DATE:	30.03.19											
									KAIZEN FINISH:	05.04.19											
									TEAM MEMBERS:												
									Ramesh CS	Dashrath											
WHY-WHY ANALYSIS:		BEFORE				AFTER				BENEFITS:-											
Why1:- Chance of Customer complaint										1. Customer complaint elimination											
Why2:- Spring get breakage										2. Operator safety from high speed											
Why3 :- High speed of the servo																					
ROOT CAUSE		RESULTS:				SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT															
High speed of servo		Servo running with 3 step speed				SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS											
REGISTRATION NO.:																					
DATE:																					
REGISTERED BY:		Mr.Subramani				HD SCOPE INFORMATION IN OTHER PLANT <table border="1"> <thead> <tr> <th>SR. No</th> <th>Plant</th> <th>WHEN</th> <th>WHOM</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td> </td> <td> </td> <td> </td> <td> </td> <td> </td> </tr> </tbody> </table>						SR. No	Plant	WHEN	WHOM	STATUS					
SR. No	Plant	WHEN	WHOM	STATUS																	
MANGERS SIGN:		Mr. Dinesha M																			
		